



## 25 best carpet, carpet tile and rug manufacturers

10 Jan 2025 • Specification • By Samira Ahsan



<u>Carpets, carpet tiles, and rugs</u> add elegance to interiors while providing comfort and warmth. These flooring options come in an impressive array of colors, textures, and patterns. Today, a vast selection of carpets and rugs are available at various prices and quality levels crafted with great attention to detail, ensuring a comfortable experience. This ranges from inexpensive synthetic carpets mass-produced for commercial buildings to costly hand-knotted wool rugs used in private residences. Additionally, commercial-grade carpets are engineered to withstand the demands of high-traffic environments while maintaining a luxurious appearance and resilience.

From the softness of plush cut pile carpets to the durability of loop pile options, there is a diverse range available to suit every aesthetic and functional need. Archello's <u>25 best manufacturers</u> include the 25 most popular carpet manufacturers specified by architects and designers.



#### 1. Forbo Flooring Systems, Netherlands



## Ibrahim OZBUNAR & Aykut LOR

Forbo Flooring Systems is the global leader in sustainable floor coverings, offering various products for various building types worldwide, including commercial, residential, and industrial applications. Its products are used in over 125 countries across diverse retail, hospitality, and transportation sectors. One of its notable offerings, <u>Tessera Carpet Tiles</u>, is recognized for its performance and stylish design, suitable for high-traffic areas, featuring a collection of loop pile and cut & loop pile options in contemporary and classic styles.



## 2. Interface, United States



## HERMAN DE WINTER

Interface is a global leader in modular flooring, merging beauty and innovation with functionality and sustainability. Committed to its Mission Zero® goal to eliminate environmental impact, it continually pushes boundaries in design. Its modular carpet tiles allow for creative combinations of colors, patterns, and textures, aligning seamlessly with various environments. The <u>World Woven</u> carpet collection by Interface is inspired by textures from around the globe and features designs reminiscent of classic woolen textiles, such as tweeds.



#### 3 Shaw Contract, United States



Bálint Jaksa Photography

Shaw Contract is a global company based in Cartersville, Georgia, that designs and manufactures flooring solutions, including carpet tiles, broadloom, and vinyl flooring, with a strong focus on sustainability. As the largest carpet recycler in the industry and installed in over 80 countries, Shaw Contract's diverse flooring solutions aim for design excellence and transformative environments. The <u>Haven Collection</u> by Shaw Contract redefines home by emphasizing comfort and belonging through its design, which features soft, familiar textures reminiscent of a cozy knitted jumper. It's suitable for diverse environments like offices, hotels, and schools, making it perfect for creating inviting and nurturing atmospheres.



### 4. Tarkett, France



## Adam Grzesik

Tarkett is a prominent provider of flooring and sports surface solutions focused on improving quality of life and maximizing building facility returns. The company prioritizes sustainability through its Tarkett Human-Conscious Design® approach, promoting eco-friendly products and solutions. Tarkett is recognized for creating positive environments and has earned the trust of leading architectural firms and building professionals globally. Its <u>DESSO Desert AirMaster®</u> is a new edition that blends the organic designs of the Desert collection with the health benefits of AirMaster® and EcoBase<sup>TM</sup> backing, creating dynamic flooring patterns that also improve indoor air quality. Inspired by nature, the product features a diffused, marbled pattern. Each tile is unique due to its random top layer design and comes in two available background colors, offering endless design possibilities.



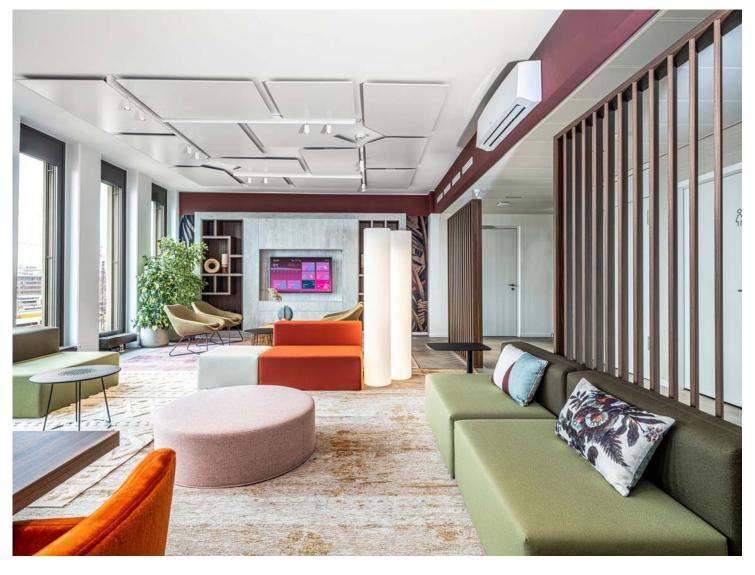
### 5. <u>Patcraft</u>, United States



Patcraft is a leader in the flooring industry, focused on designing innovative products that enhance human experiences. By collaborating with clients, Patcraft creates flooring solutions that support how people learn, work, heal, and connect. The company is recognized for its commitment to quality, receiving awards such as the Best of NeoCon and Architizer A+ Awards. <u>COLOR POP</u> is a carpet tile from the "Mid-Century Pop" collection, featuring a multi-level loop construction made from EcoSolution Q100<sup>TM</sup> Nylon with a 100 percent solution-dyed method. Its non-woven synthetic primary backing and EcoWorx® Tile secondary backing, along with SSP® Shaw Soil Protection, ensure durability. GSA-approved, COLOR POP suits various interior styles, making it ideal for commercial spaces, offices, and retail environments, while its design allows for creative installation layouts.



### 6. <u>Desso</u>, Netherlands



## Patrik Graf

DESSO, a renowned carpet brand acquired by Tarkett in 2015, has over 85 years of expertise in creating high-quality and innovative carpet solutions. Its products are used in various settings, including corporate offices, educational institutions, healthcare facilities, hotels, and sports venues. The <u>DESSO® Linon</u> collection, inspired by the elegance of irregularly woven fabrics, features carpet tiles in muted pastel colors like pink, mauve, and light blue, paired with greys and near-neutral tones. These 50 x 50 cm structured loop tiles are designed to create a warm, inviting atmosphere suitable for modern workplaces, blending sophistication with a casual appeal.



## 7. OBJECT CARPET GmbH, Germany



SBA Group / Evaldas Lasys

OBJECT CARPET has been a manufacturer of high-quality carpets and flooring materials for over 40 years, emphasizing quality and design while made in Germany. The company sets trends rather than following them and offers free, user-friendly planning data services for furnishing concepts. <u>FREESTILE</u> is a new collection of carpet tiles featuring a unique flat weaving technique that combines the durability of hard floors with the acoustic benefits of textiles, improving room acoustics by up to 20 percent. These emissions-free, recyclable tiles are flexible to install without permanent bonding, making them ideal for high-traffic areas and versatile environments.



#### 8. <u>Bolon</u>, Sweden



## Eric Thai

Bolon is a Swedish flooring company founded in 1949 and has transitioned from traditional woven flooring to a design-focused brand known for high-quality woven vinyl floor coverings. Bolon's products combine the look of textile flooring with the durability of vinyl, making them attractive for public spaces like hotels and shops. The <u>Elements</u> range is its new collection that features a natural blend of beige and grey tones inspired by nature, emphasizing a Scandinavian aesthetic. Each piece incorporates various natural elements, creating a tactile and artisanal appearance. Bolon's offerings are available in over 30 countries and serve prestigious clients, adhering to high standards of safety and durability.



### 9. <u>2TEC2,</u> Belgium



2TEC2 is a Belgian company founded in 2005 that specializes in innovative woven vinyl flooring. By merging traditional weaving techniques with modern materials, 2TEC2 creates durable, easy-to-maintain flooring solutions for both commercial and residential use. With headquarters and production facilities in Moeskroen, Belgium, the brand employs over 70 people and is committed to excellence and innovation in luxury flooring. <u>Seamless woven vinyl floor tiles by 2TEC2</u> are stain- and water resistant, making them ideal for high-traffic areas like offices, hotels, and public spaces. When installed in a uni-directional pattern, these tiles offer a sleek, uninterrupted appearance. These robust tiles require minimal maintenance and are easy to clean, making them a practical choice for various environments.





#### 10. <u>Ege Carpets</u>, Denmark

٠.



## Lorenzo Zandri

Ege Carpets, established in 1938, is a prominent European flooring solutions provider focused on innovative carpet production and customization. Committed to quality and sustainability, it meets Danish Indoor Climate Labelling standards and holds various environmental certifications. Its <u>Rawline Scala</u> collection combines a flat woven aesthetic with acoustic benefits, featuring three design themes—Minimal, Reflex, and Heritage—that celebrate diverse textures. Known for high-quality materials and craftsmanship, Scala offers a range of patterns in different scales, allowing for both standalone and cohesive design options.



#### 11. Alternative Surfaces, Australia



Dave Wheeler

Alternative Surfaces is Australia's leading provider of modern surfaces for various projects, including residential, commercial, and educational spaces. Its <u>Quartz Carpet</u> is a durable and slip-resistant floor covering made from natural quartz granules bonded with epoxy. Quartz Carpet can be applied over multiple substrates and is suitable for internal and external use, providing a seamless finish that combines the aesthetic of carpet with the durability of tile. This flooring finish is suited for residential, commercial, retail, educational, and industrial projects.

..



### 12. Donkersloot, Netherlands

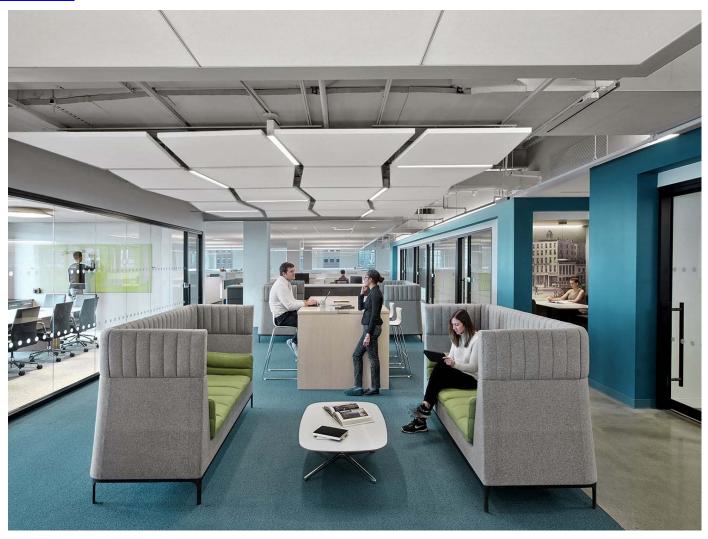


### Peter Markensteijn

Donkersloot is an emerging carpet producer that offers a unique collection of carpet tiles, carpets, and rugs designed to transform any professional interior into a distinctive space. The company believes in innovation and creativity, adhering to the principles of a circular economy. One of its standout products is the <u>Tegeltapijt XL11</u>, a collection of carpet tiles. These tiles allow for the creation of various designs, including stripes, zigzags, and blocks. Their varying depths contribute to a visually striking graphic effect. The precision-cut tiles feature nearly invisible seams, enabling patterns to flow seamlessly from one tile to the next. This design ensures sophisticated looks with minimal visible edges, yielding a polished appearance reminiscent of traditional carpet. The Tegeltapijt XL11 comes in nine color schemes—ranging from neutral to bold—making it a perfect complement to any uni tile.



#### 13. Mannington Commercial, United States



#### Eric Laignel

Mannington Commercial specializes in providing a diverse range of flooring products that inspire creativity, meet performance requirements, and support sustainability goals. Its flooring designs are crafted to tell unique stories, allowing spaces to reflect individual styles and purposes. The company makes it easy for designers to combine various products into cohesive solutions. In partnership with Shimoda Design Group, Mannington has created <u>TRACTION AVENUE</u>, a collection that showcases the blend of texture and pattern in a sophisticated and modern series of modular carpet planks. The collection features modern graphics and an inventive color palette influenced by studies of movement through contemporary commercial spaces.



## 14. Baxter Srl, Italy



### Denilson Machado @ MCA Studio

Baxter is an Italian company established in 1990 between Brianza's furniture excellence and Milan's creativity. The brand transforms high-quality materials into unique, identity-reflecting pieces while interpreting classic styles for a modern audience and adhering to sustainable practices. The limited edition <u>Himani</u> rug collection features iconic, uniquely shaped rugs with striking texture contrasts and three-dimensional elements. These rugs showcase a mix of glossy and matte effects from vegetable silk and wool, with varying fleece heights and hand-finished details, combining elegance with a contemporary feel.

### 15. BESANA CARPET LAB, Italy



## BESANA CARPET LAB

BESANA CARPET LAB has been producing high-quality, environmentally respectful textile products for over forty years. It specializes in customizable carpets, runners, and rugs, collaborating with global designers to integrate aesthetics and practicality. The company emphasizes wellness and sustainability, offering products that reflect customers' uniqueness and evolving its collections seasonally. The <u>Nebula collection</u> features surreal imagery that blends botanical illustrations with an interstellar theme, creating a dreamlike vision inspired by science fiction. The collection utilizes digital printing to produce vibrant colors and graphics, resulting in a soft carpet with an iridescent effect.



16. <u>ANKER Gebr. Schoeller GmbH + Co. KG</u>, Germany



## Ricardo Labougle

ANKER is a company that views carpeting as more than just flooring, focusing on versatility and character in its designs for over 170 years. It specializes in high-quality textile floor coverings that enhance both work and life environments while ensuring comfort. ANKER emphasizes sustainability in its production processes, using eco-friendly materials and practices. <u>FAMIGLIA PERLON</u> <u>RIPS</u> collection by ANKER combines classic design with Le Corbusier's color palette, offering 252 premium woven carpets in various designs and colors. The collection serves as a comprehensive color resource and is available in broadloom, tiles, or planks. Its straight loop pile can be enhanced with SonicWave® back coating for improved acoustics.



## 17. **<u>BENTLEY</u>**, United States



#### Spielmann Studio

Bentley Mills, Inc. has been a leader in the commercial carpet industry for over 30 years, recognized for its design, color, quality, and customer service. Based in California, it produces award-winning broadloom, carpet tiles, and area rugs for global interiors. Bentley Mills focuses on luxury, timelessness, and high-quality craftsmanship, consistently receiving accolades from the architecture and interior design community. <u>Bentley - Night Vision</u> offers an enhanced color experience for flooring. This collection features an optically luminous geometric pattern that reflects fragmented lines and hues. Utilizing advanced yarn technology, Night Vision creates soft striations of monochromatic color by mixing low and high-luster yarns in an angled design. Its advanced tufting technology ensures flexibility and durability, making it suitable for various commercial environments.



## 18. <u>Chilewich</u>, United States





## Chilewich

Chilewich's collection emphasizes modern, functional, and easy-to-maintain solutions, all manufactured in the USA using TerraStrand®, a phthalate-free yarn made from renewable materials. Many products feature Microban® for antimicrobial protection, making them suitable for healthcare, hospitality, and office environments. Chilewich's upholstery fabrics are GreenGuard® certified, promoting better indoor air quality by using low-VOC adhesives and eco-friendly cleaning methods. *Wall-to-wall flooring in Ikat, Deep Grey* from Chilewich flooring comes in tiles, planks, and rolls, crafted from woven textiles bonded to either BioFelt, which contains over 27 percent post-consumer recycled content, or vinyl for areas with heavy foot traffic. The textiles are durable, versatile, and easy to clean, making them suitable for various spaces such as entryways, dining areas, and kitchens. Custom shapes and sizes are also available.

## 19. HALCYON LAKE, Australia





## HALCYON LAKE

HALCYON LAKE, a family business founded in 1984, is rooted in a rich heritage that balances contemporary and timeless values. Originating from Berber Carpets International, which introduced Berber carpets to Australia in 1973, HALCYON LAKE is dedicated to quality craftsmanship and integrity. <u>Chromatic Petrol</u> rug is part of the Chromatic collection that features a meticulously developed design that took over a year to perfect. Each rug is hand-knotted using a traditional technique from Central Anatolia, Turkey, showcasing a detailed monochromatic design with a flat-woven edge. Available in rich, earthy tones inspired by nature, these handcrafted rugs enhance any space without overwhelming it.



#### 20. Carpets Inter, Thailand



## KConcept

Carpets Inter has 40 years of experience in the carpet industry, specializing in high-quality modular carpet products. The company values environmental responsibility, social accountability, and economic fairness, aiming for a positive global impact. As a multinational company, it is committed to multiculturalism and good global citizenship. <u>Mesa</u> is from the collection based on the foundation of earth tones, accented with the vibrancy of color to which nature effortlessly paints the landscape as crops come to life. The carpet offers high performance, functional aesthetics, and great value. Mesa, inspired by sedimentary rock strata, is an organic texture suitable for most commercial interiors. Mesa can be used independently or as coordinates to landscape any floor.



#### 21. Signature Floors, Australia



### Dylan James

Signature Floors is a flooring company operating in Australia and New Zealand that specializes in innovative floor coverings. It offers a diverse range of products, including carpets, vinyl, hybrid, laminate, and custom carpets through its Signature Studio. The company focuses on sustainable designs for architects, designers, and homeowners, emphasizing user experience, comfort, and wellness. <u>Custom Axminster Carpets by Signature Floors</u>, made of 80 percent wool and 20 percent nylon, provide luxury and durability, showcasing bold patterns and organic shapes. The Signature Studio allows for customization in high-end commercial projects, enhancing the ambiance with quality and longevity in flooring solutions.



## 22. Mohawk Group, United States



Mohawk Group

Mohawk, headquartered in Calhoun, Georgia, is the world's largest flooring company with operations across three continents. The company offers a wide range of flooring products, including carpet, rugs, tile, hardwood, and laminate. Mohawk is committed to sustainability and has led environmental efforts in the flooring industry. The <u>Art Alliance Collection</u>, created by Mohawk Group, features unique carpet designs inspired by community and resilience, showcasing the work of six artists from the ArtLifting community. Mohawk Group collaborates with human-centered design leaders to improve the quality of life through their products.

...



## 23. <u>G.T.DESIGN</u>, Italy



## G.T.DESIGN

G.T.DESIGN is a pioneering Italian manufacturer in the contemporary rug industry, founded over 40 years ago. The company combines artisanal craftsmanship with advanced technology, focusing on sustainable fibers and innovative weaving techniques. A notable product includes <u>PAGLIETTA braided rugs</u> that feature a handcrafted bouclé finish and blend traditional jute with high-performance yarn, making it suitable for diverse settings, including indoor and sheltered outdoor spaces. G.T.DESIGN collaborates with top design brands to support custom interior design.



#### 24. <u>GAN</u>, Spain





## GAN

GAN is the indoor brand of GANDIABLASCO, established in the late 1980s when José Gandía-Blasco reimagined the family business. He introduced new home textile lines focused on innovative design, leading to the creation of GAN, which specializes in rugs and contemporary design within a traditional industry. By the mid-1990s, the company expanded into outdoor furniture while maintaining its dedication to rugs. GAN's <u>CANEVAS</u> collection features carpets, poufs, and cushions embellished with large-scale cross-stitch embroidery made from embroidered wool threads. This collection from GAN perfectly blends art and everyday life.







ROLS CARPETS, a family-owned Spanish manufacturer and distributor established in 1917, specializes in high-end carpets and rugs made from sustainable materials. Located in Crevillent, Alicante, the company offers a wide range of products suitable for both residential and commercial markets, including indoor and outdoor options. <u>COLORTEC RD BESPOKE PROJECTS</u> by ROLS CARPETS are designed for performance, featuring fire resistance, durability, sound absorption, and insulation. The primary focus is on creating lasting impressions in spaces like hotels, cinemas, and theaters, with an emphasis on aesthetic appeal, long-lasting durability, and superior sound absorption properties. All carpets are engineered to endure heavy foot traffic while minimizing noise.